

KAYA ROPES

FAST ROPES

2024 | ENG

Upgrade Your Lines





KAYA COMPANIES
www.kayacompanies.com

Kaya Companies;
A leader in its field today, Kaya Group began business in the 1980's as Kaya Construction. Kaya Group concentrates its knowledge and experience in four main areas of activity; the production of technical ropes, industrial work safety and work at height, health and safety at work training and consulting services. Since being fully aware of the dimension of social responsibility attached to the sector, the company obtains national and international certificates for all products that are developed and manufactured. By providing education and consultation services concerning the correct use of its products, the Kaya Group has gained the knowledge, experience and level of competence that have given the company the confidence and resources to be able to make new advances from a sound base. With its 40- year experience, the Kaya Group is the largest organization in the sector. In 2010, with new products, services and investments, the company is firmly on the path towards becoming an important brand in the international market.

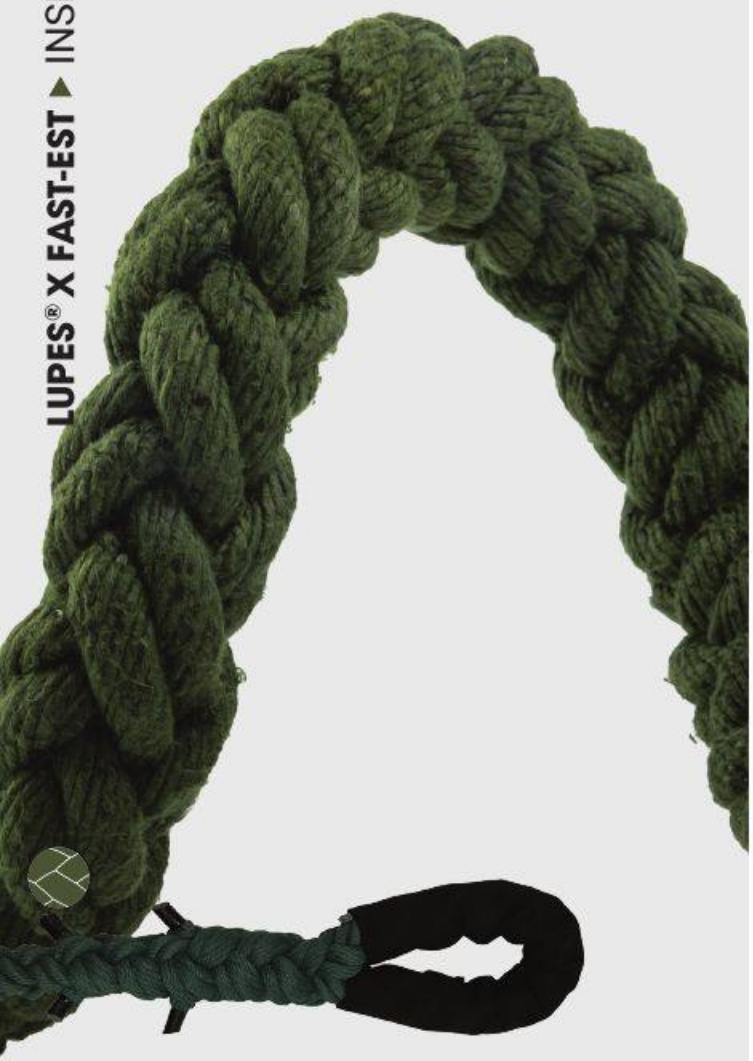
Our Vision;
To make Kaya the undisputed world's strongest, most prestigious and trusted brand in its sector.

Mission Statement;
Our mission is to conduct research and development based on accurate analysis of needs
in the sector and thereby develop new products; to employ modern machinery and a competent workforce in the manufacture of world-class, high quality goods; to provide training and consulting services to create knowledgeable workers and managers and help establish a culture of work safety in Turkey; and to provide complete solutions Via our integrated services.

Company Philosophy;
Based on the value we place on human life, our goal is to design products that will safeguard
human life on the job, to manufacture such products and to raise awareness about work safety by training workers and managers and providing consultation services in this regard.

KAYA ROPES | KAYA SAFETY | KAYA RESCUE | KAYA SPORT | KAYA LIFTING
KAYA DEFENCE | KAYA TRAINING | KAYA ADVENTURE | KAYA ARCHITECTURE





LUPES® X FAST-EST ▸ INSERTION / EXTRACTION

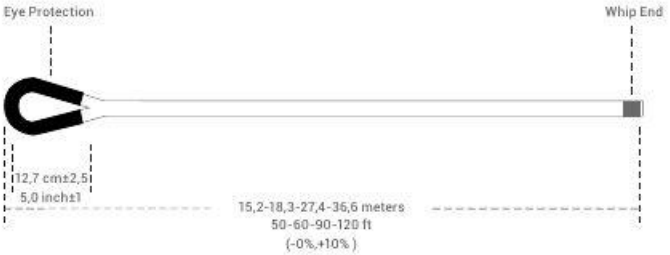
LUPES® X FAST-EST

APPLICATIONS

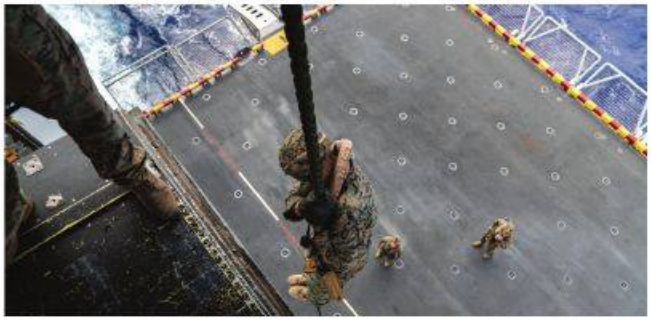
Personnel Insertion

BENEFITS / FEATURES

Good Breaking Load
Minimal Slippage
Soft Touch
Durable
Easy To Splice
Does Not Kink



Lupes® X Fast - EST **exclusively designed for quick deployment from helicopter. The eye spliced shall be made using a minimum of three full tucks and two half tucks. The free end shall be seared and whipped.**



SPECIFICATIONS

Material	:	100% HT Multiplex Polyester Fiber
Type	:	L
Specific Gravity	:	~ 1,38 kg/dm³
Construction	:	8 Strand Braided
UV Resistance	:	Excellent
Chemical Resistance	:	Good
Melting Point	:	256°C
Critical Temperature	:	170°C
Elongation at Break	:	Max. %59
Fiber Water Absorption	:	Approx. %1-2
Wet Abrasion	:	Good
Dry Abrasion	:	Good
Standard	:	MIL-F-44422 (Only Applies to 44 mm)
Length	:	50-60-90-120 ft

Other Colours on Request

DIA (mm)	Weight (kg/ 100m)	Min. B.Load (kgf) Unspliced	Min. B.Load (kgf) Spliced	DIA (inch)	Weight (lbs/ 100ft)	Min. B.Load (lbs) Unspliced	Min. B.Load (lbs) Spliced
32	63,00	9.300	8.400	1-5/16	42,40	20.460	18.480
40	95,00	14.500	13.150	1-5/8	63,90	31.900	28.930
44	120,00	17.600	15.900	1-3/4	80,70	38.720	34.980

Spliced Break Load (All tests are in Accordance with ISO 2307)

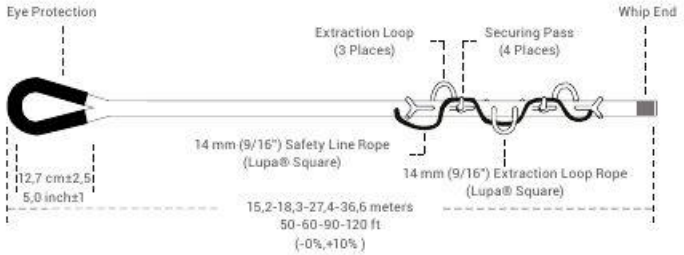
LUPES® X FAST-EST/F.R.I.E.S

APPLICATIONS

Personnel Insertion and Extraction

BENEFITS / FEATURES

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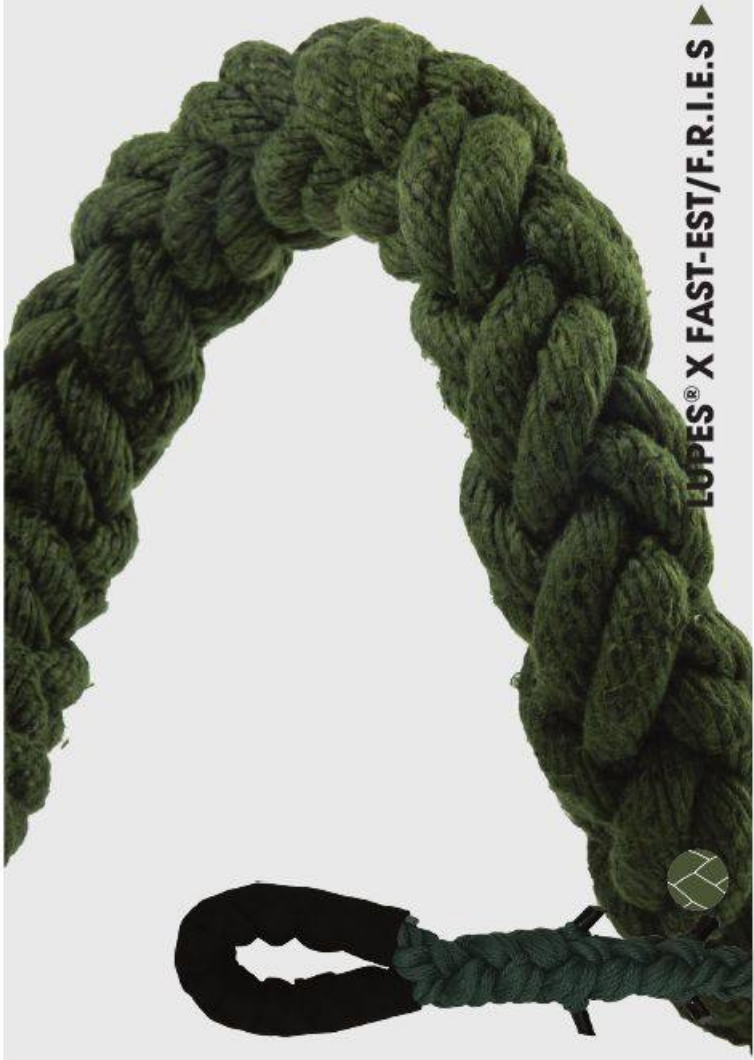
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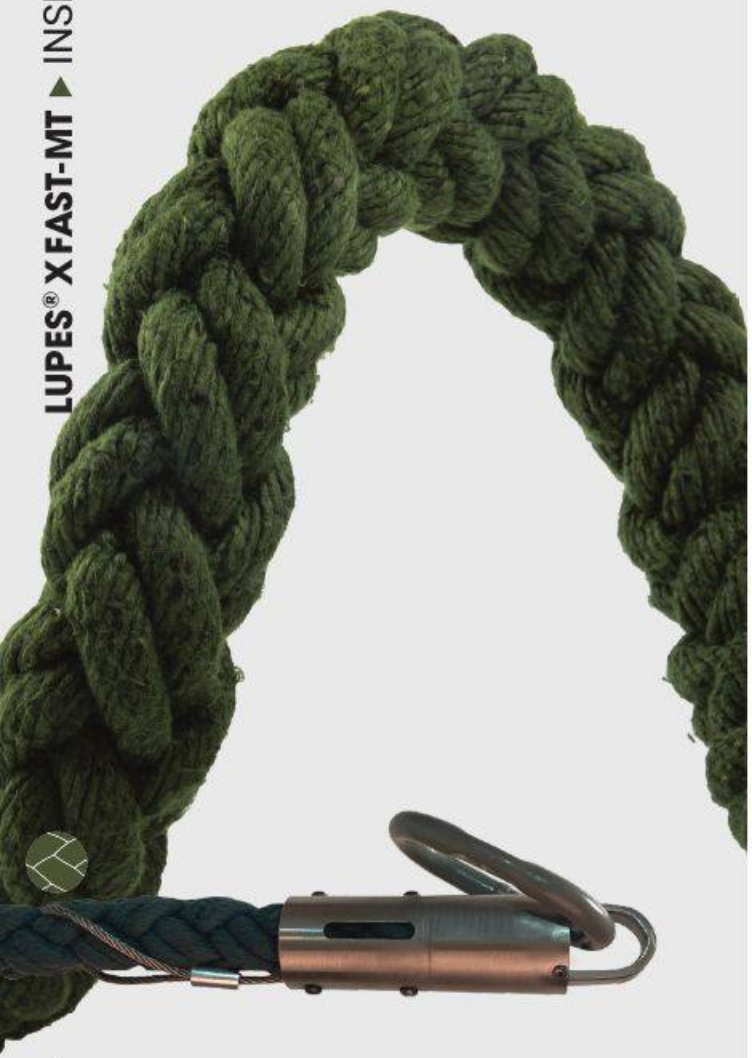
Spliced Break Load (All tests are in Accordance with ISO 2307)





LUPES® X FAST-EST/F.R.I.E.S ▲ INSERTION / EXTRACTION





LUPES® X FAST-MT ▲ INSERTION / EXTRACTION

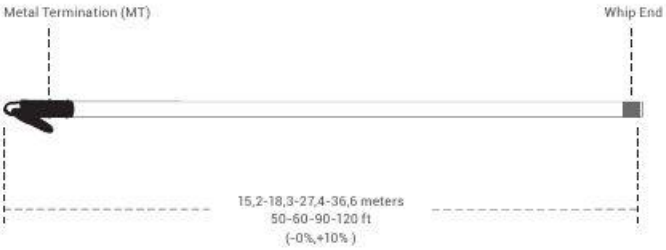
LUPES® X FAST-MT

APPLICATIONS

Personnel Insertion

BENEFITS / FEATURES

Good Breaking Load
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Soft Touch
Durable
Easy To Splice
Does Not Kink



Lupes® X Fast - MT **exclusively designed for quick deployment from helicopter. Metal termination minimum strength 4.100 kgf (9.000 lbs).**



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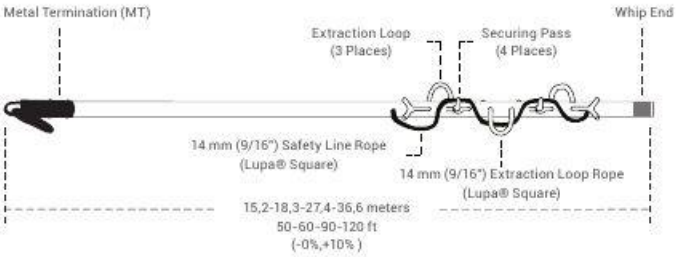
LUPES® X FAST-MT/F.R.I.E.S

APPLICATIONS

Personnel Insertion and Extraction

BENEFITS / FEATURES

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SPECIFICATIONS

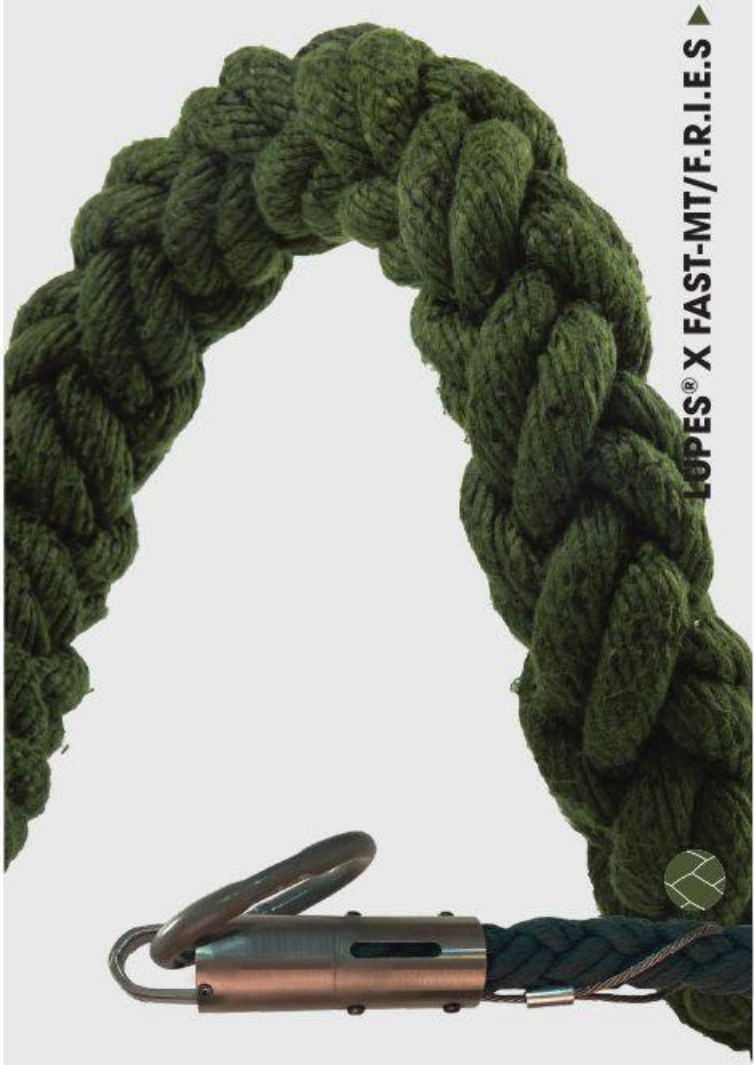
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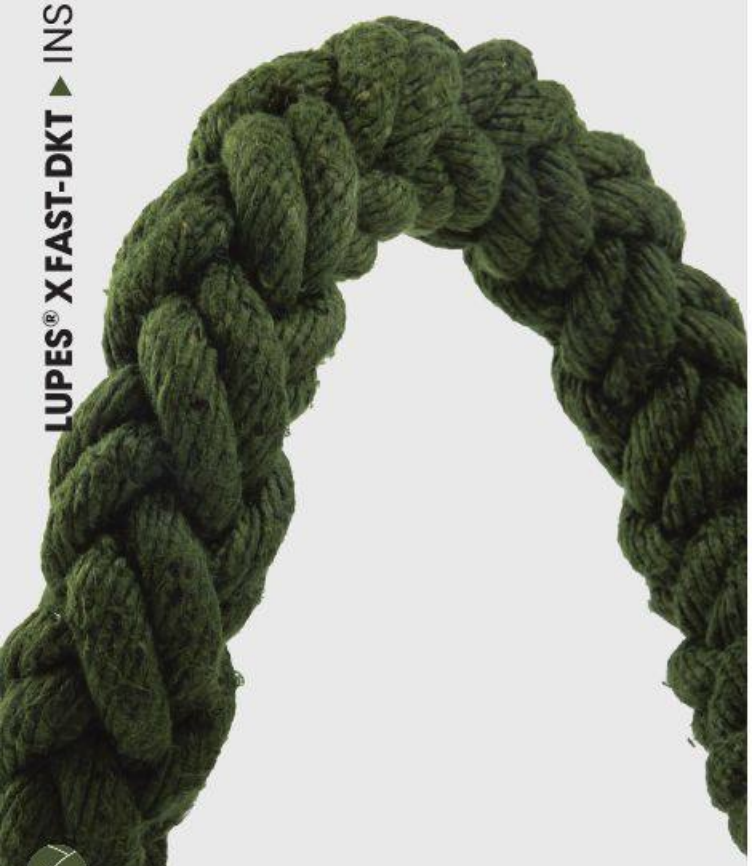
Spliced Break Load (All tests are in Accordance with ISO 2307)





LUPES® X FAST-MT/F.R.I.E.S ▶ INSERTION / EXTRACTION







LUPES® X FAST-DKT ▶ INSERTION / EXTRACTION

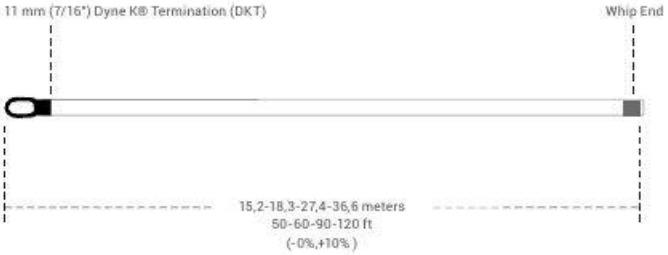
LUPES® X FAST-DKT

APPLICATIONS

Personnel Insertion

BENEFITS / FEATURES

Good Breaking Load
Minimal Slippage
Soft Touch
Durable
Easy To Splice
Does Not Kink



Lupes® X Fast - DKT **exclusively designed for quick deployment from helicopter. Dyne K® termination minimum strength 6.000 kgf (13.250 lbs).**



SPECIFICATIONS

Material	:	100% Multiplex Polyester Fiber
Type	:	L
Specific Gravity	:	~ 1,38 kg/dm3
Construction	:	8 Strand Plaited
UV Resistance	:	Excellent
Chemical Resistance	:	Good
Melting Point	:	256°C
Critical Temperature	:	170°C
Elongation at Break	:	Max. %59
Fiber Water Absorption	:	Approx. %1-2
Wet Abrasion	:	Good
Dry Abrasion	:	Good
Standard	:	MIL-F-44422 (Only Applies to 44 mm)
Length	:	50-60-90-120 ft

Other Colours on Request

DIA (mm)	Weight (kg/ 100m)	Min. B.Load (kgf) Unspliced	Min. B.Load (kgf) Spliced	DIA (inch)	Weight (lbs/ 100ft)	Min. B.Load (lbs) Unspliced	Min. B.Load (lbs) Spliced
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Spliced Break Load (All tests are in Accordance with ISO 2307)

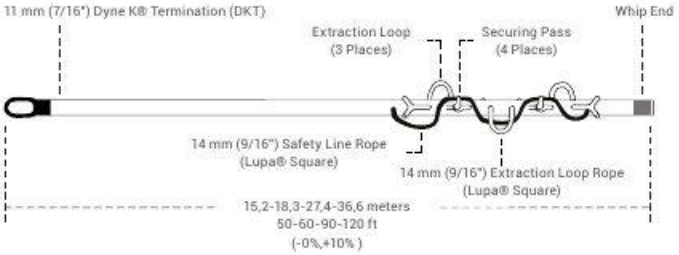
LUPES® X FAST-DKT/F.R.I.E.S

APPLICATIONS

Personnel Insertion and Extraction

BENEFITS / FEATURES

Good Breaking Load
Minimal Slippage
Soft Touch
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Lupes® X Fast - DKT with F.R.I.E.S **used for transportation & evacuation personnel. Dyne K® termination minimum strength 6.000 kgf (13.250 lbs).**



SPECIFICATIONS

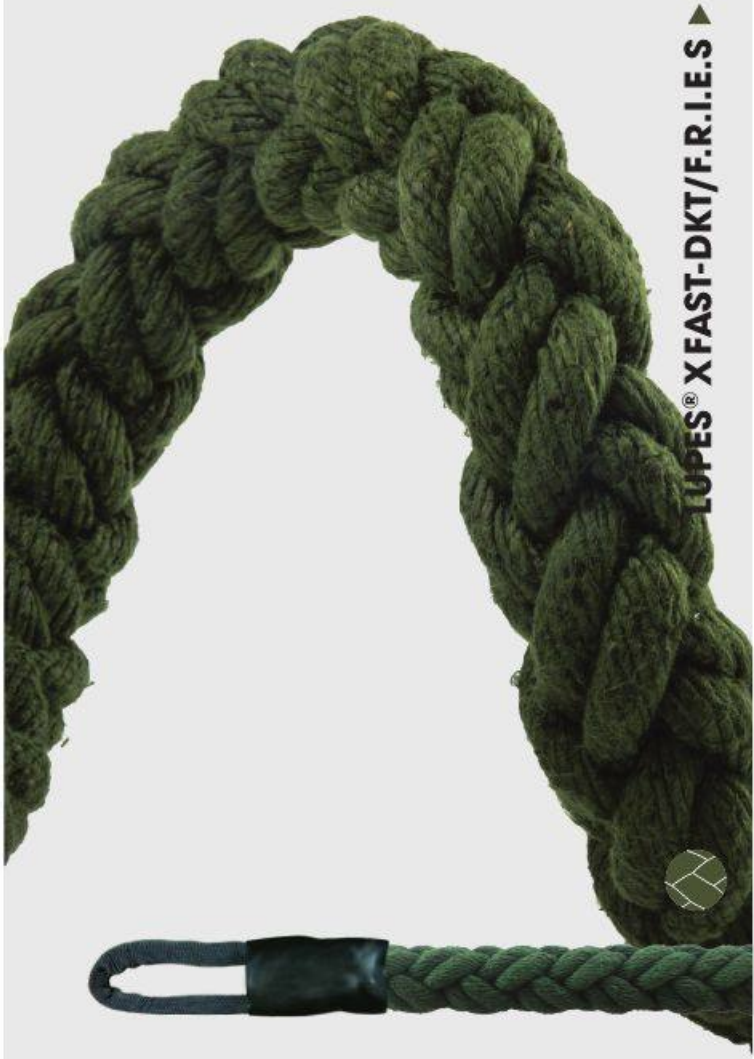
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Construction	:	8 Strand Braided
UV Resistance	:	Excellent
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44	120,00	17.600	15.900	1-3/4	80,70	38.720	34.980

Spliced Break Load (All tests are in Accordance with ISO 2307)





LUPES® X FAST-DKT/F.R.I.E.S ▶ INSERTION / EXTRACTION





LUPA® FAST-EST

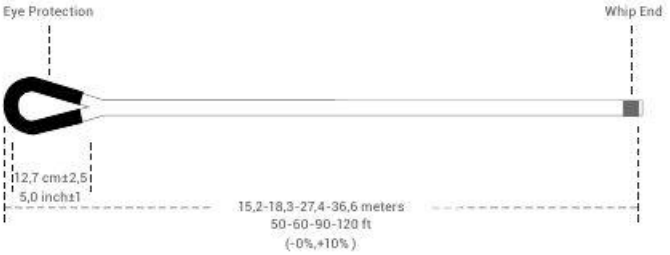
LUPA® FAST-EST

APPLICATIONS

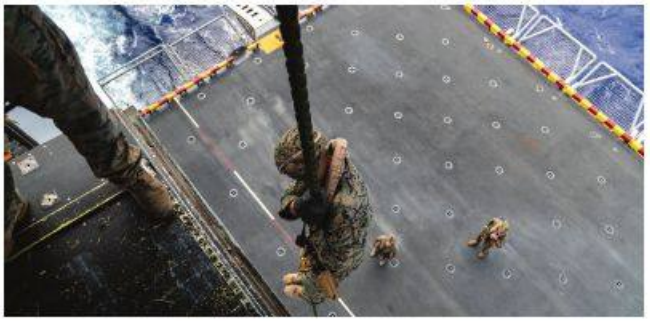
Personnel Insertion

BENEFITS / FEATURES

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SPECIFICATIONS

Material	:	100% Polyamide BCF Fiber
Type	:	L
Specific Gravity	:	1,14 kg/dm³
Construction	:	8 Strand Braided
UV Resistance	:	Very Good
Chemical Resistance	:	Good
Melting Point	:	218°C
Critical Temperature	:	130°C
Elongation at Break	:	Max. %59
Fiber Water Absorption	:	Approx. %3-4
Wet Abrasion	:	Sufficient
Dry Abrasion	:	Good
Standard	:	-
Length	:	50-60-90-120 ft

Other Colours on Request

DIA (mm)	Weight (kg/ 100m)	Min. B.Load (kgf) Unspliced	Min. B.Load (kgf) Spliced	DIA (inch)	Weight (lbs/ 100ft)	Min. B.Load (lbs) Unspliced	Min. B.Load (lbs) Spliced
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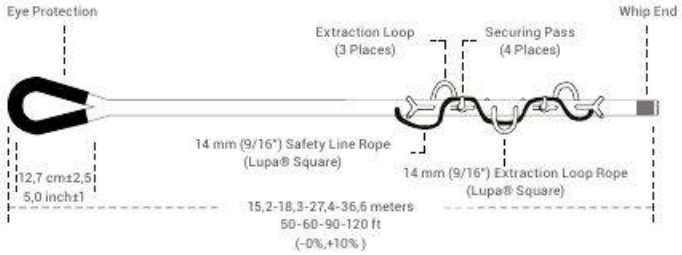
LUPA® FAST-EST/F.R.I.E.S

APPLICATIONS

Personnel Insertion and Extraction

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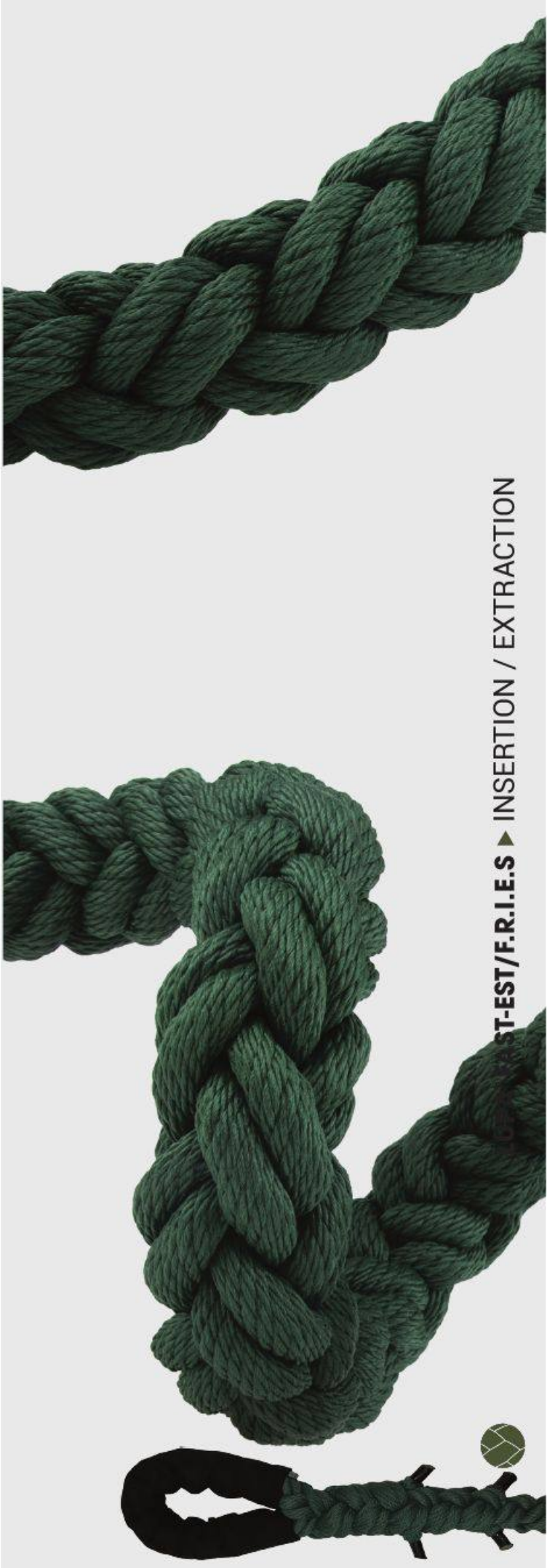
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Spliced Break Load (All tests are in Accordance with ISO 2307)









LUPA® FAST-MT ▲ SPECIFICATION / EXTRACTION

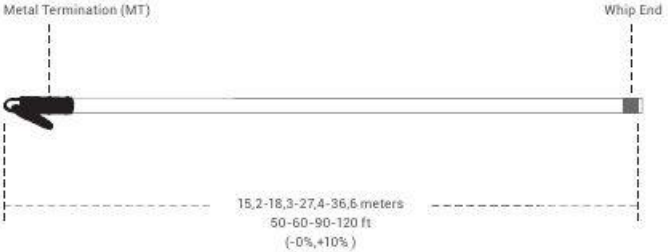
LUPA® FAST-MT

APPLICATIONS

Personnel Insertion and Extraction

BENEFITS / FEATURES

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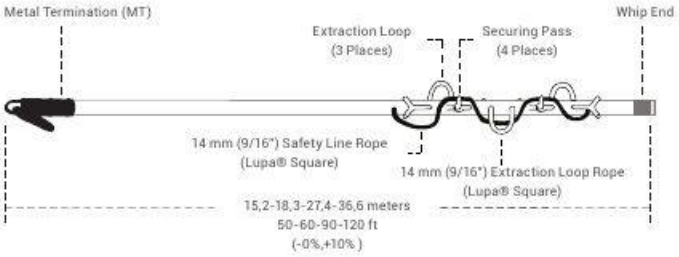
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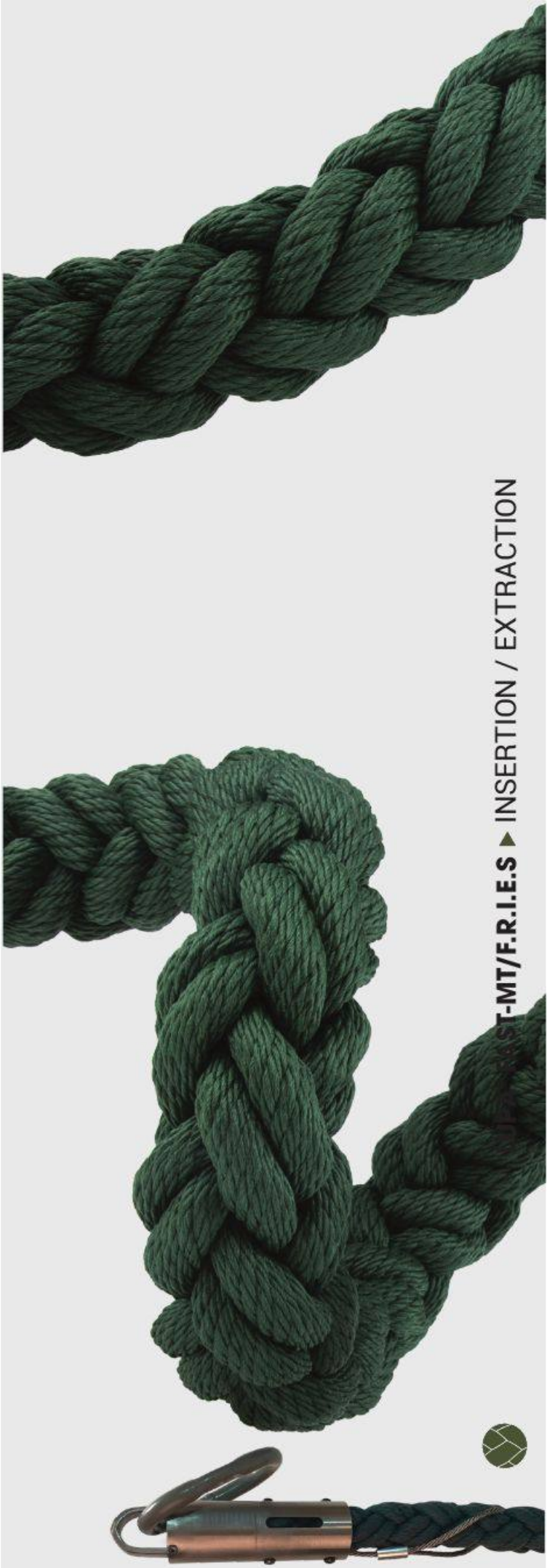
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32	55,00	8.340	7.500	1-5/16	37,00	18.350	16.500
40	76,00	11.120	10.000	1-5/8	51,10	24.470	22.000
44	98,00	13.340	12.000	1-3/4	65,90	29.350	26.400

Spliced Break Load (All tests are in Accordance with ISO 2307)







LUPA® FAST-DKT / EXTRACTION

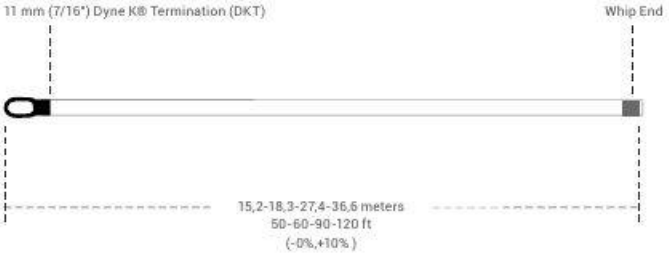
LUPA® FAST-DKT

APPLICATIONS

Personnel Insertion and Extraction

BENEFITS / FEATURES

Minimal Slippage
Soft Touch
Durable
Easy To Splice
Does Not Kink



Lupa® Fast - DKT **exclusively designed for quick deployment from helicopter. Dyne K® termination minimum strength 6.000 kgf (13.250 lbs).**



SPECIFICATIONS

Material	:	100% Polyamide BCF Fiber
Type	:	L
Specific Gravity	:	1,14 kg/dm³
Construction	:	8 Strand Plaited
UV Resistance	:	Very Good
Chemical Resistance	:	Good
Melting Point	:	218°C
Critical Temperature	:	130°C
Elongation at Break	:	Max. %59
Fiber Water Absorption	:	Approx. %3-4
Wet Abrasion	:	Sufficient
Dry Abrasion	:	Good
Standard	:	-
Length	:	50-60-90-120 ft

Other Colours on Request

DIA (mm)	Weight (kg/ 100m)	Min. B.Load (kgf) Unspliced	Min. B.Load (kgf) Spliced	DIA (inch)	Weight (lbs/ 100ft)	Min. B.Load (lbs) Unspliced	Min. B.Load (lbs) Spliced
32	55,00	8.340	7.500	1-5/16	37,00	18.350	16.500
40	76,00	11.120	10.000	1-5/8	51,10	24.470	22.000
44	98,00	13.340	12.000	1-3/4	65,90	29.350	26.400

Spliced Break Load (All tests are in Accordance with ISO 2307)

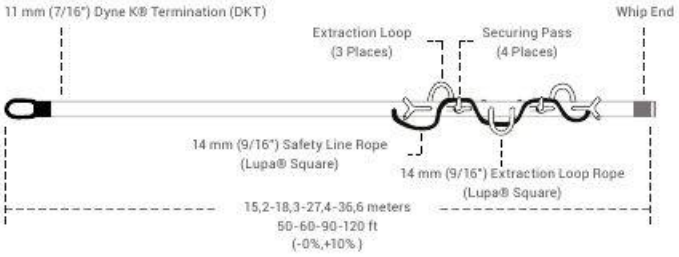
LUPA® FAST-DKT/F.R.I.E.S

APPLICATIONS

Personnel Insertion and Extraction

BENEFITS / FEATURES

Good Breaking Load
Minimal Slippage
Soft Touch
Durable
Easy To Splice
Does Not Kink



Lupa® Fast - DKT with F.R.I.E.S **used for transportation & evacuation personnel. Dyne K® termination minimum strength 6.000 kgf (13.250 lbs).**



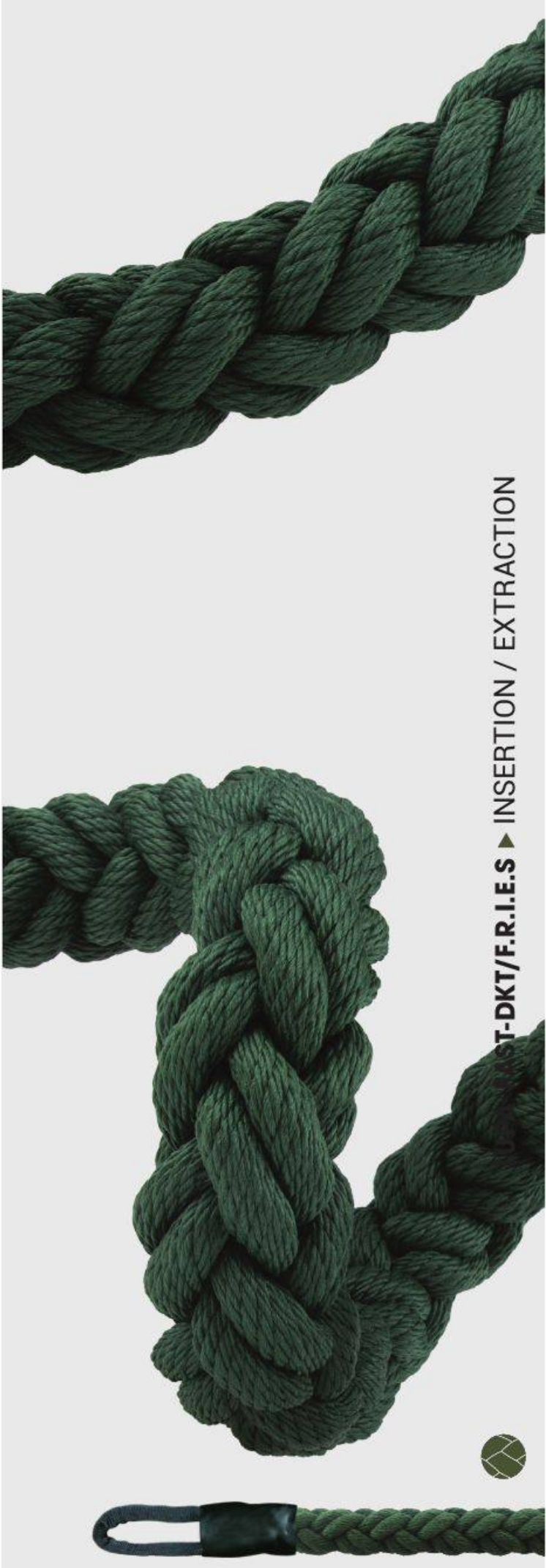
SPECIFICATIONS

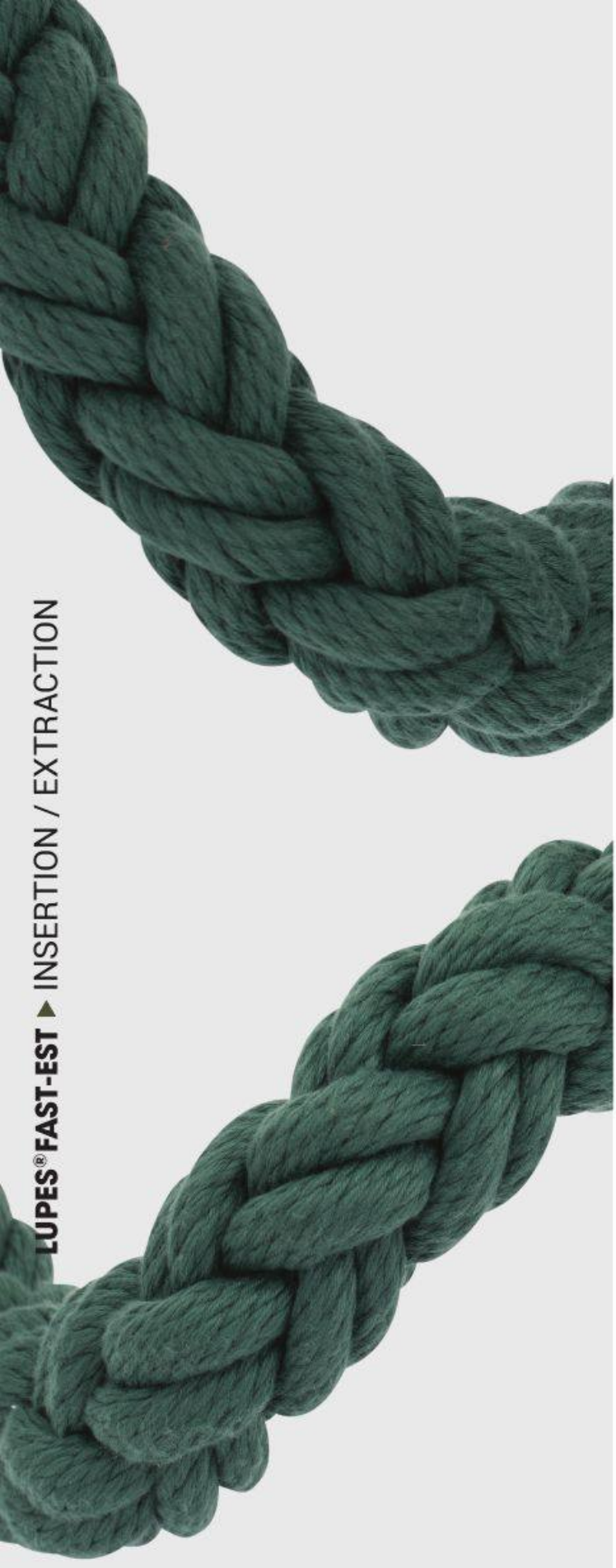
Material	:	100% Polyamide BCF Fiber
Type	:	L
Specific Gravity	:	1,14 kg/dm³
Construction	:	8 Strand Braided
UV Resistance	:	Very Good
Chemical Resistance	:	Good
Melting Point	:	218°C
Critical Temperature	:	130°C
Elongation at Break	:	Max. %59
Fiber Water Absorption	:	Approx. %3-4
Wet Abrasion	:	Sufficient
Dry Abrasion	:	Good
Standard	:	-
Length	:	50-60-90-120 ft

Other Colours on Request

DIA (mm)	Weight (kg/ 100m)	Min. B.Load (kgf) Unspliced	Min. B.Load (kgf) Spliced	DIA (inch)	Weight (lbs/ 100ft)	Min. B.Load (lbs) Unspliced	Min. B.Load (lbs) Spliced
32	55,00	8.340	7.500	1-5/16	37,00	18.350	16.500
40	76,00	11.120	10.000	1-5/8	51,10	24.470	22.000
44	98,00	13.340	12.000	1-3/4	65,90	29.350	26.400

Spliced Break Load (All tests are in Accordance with ISO 2307)







LUPES® FAST-EST ▲ INSERTION / EXTRACTION

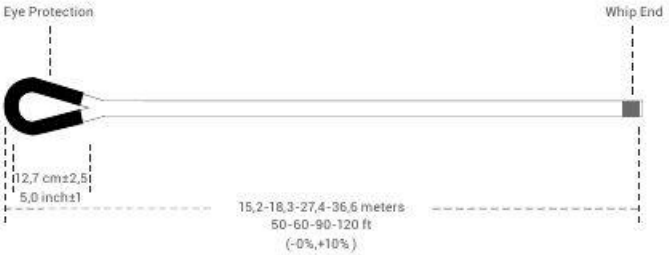
LUPES® FAST-EST

APPLICATIONS

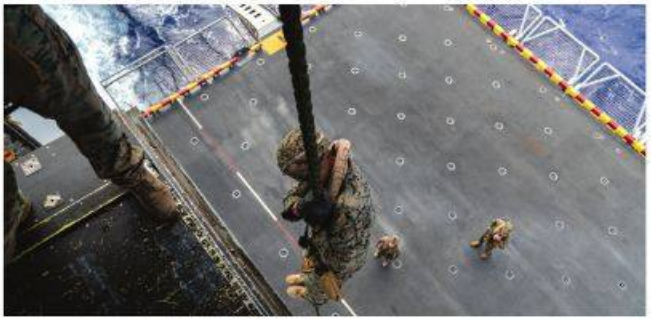
Personnel Insertion

BENEFITS / FEATURES

Good Breaking Load
Minimal Slippage
Soft Touch
Durable
Easy To Splice
Does Not Kink



Lupes® Fast - EST **exclusively designed for quick deployment from helicopter. The eye spliced shall be made using a minimum of three full tucks and two half tucks. The free end shall be seared and whipped.**



SPECIFICATIONS

Material	:	100% Spun Polyester Fiber
Type	:	L
Specific Gravity	:	~ 1,38 kg/dm³
Construction	:	8 Strand Braided
UV Resistance	:	Excellent
Chemical Resistance	:	Good
Melting Point	:	256°C
Critical Temperature	:	170°C
Elongation at Break	:	Max. %59
Fiber Water Absorption	:	Approx. %1-2
Wet Abrasion	:	Good
Dry Abrasion	:	Good
Standard	:	-
Length	:	50-60-90-120 ft

Other Colours on Request

DIA (mm)	Weight (kg/ 100m)	Min. B.Load (kgf) Unspliced	Min. B.Load (kgf) Spliced	DIA (inch)	Weight (lbs/ 100ft)	Min. B.Load (lbs) Unspliced	Min. B.Load (lbs) Spliced
32	68,00	9.300	8.400	1-5/16"	45,70	20.460	18.480
40	100,00	14.300	12.900	1-5/8"	67,20	31.460	28.380
44	121,00	17.600	15.900	1-3/4"	81,30	38.720	34.980

Spliced Break Load (All tests are in Accordance with ISO 2307)

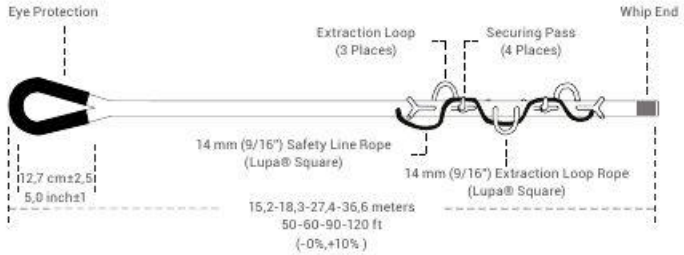
LUPES® FAST-EST/F.R.I.E.S

APPLICATIONS

Personnel Insertion and Extraction

BENEFITS / FEATURES

Good Breaking Load
Minimal Slippage
Soft Touch
Durable
Easy To Splice
Does Not Kink



Lupes® Fast - EST / F.R.I.E.S **used for transportation & evacuation personnel. The eye spliced shall be made using a minimum of three full tucks and two half tucks. The free end shall be seared and whipped.**



SPECIFICATIONS

Material	:	100% Spun Polyester Fiber
Type	:	L
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Elongation at Break	:	Max. %59
Fiber Water Absorption	:	Approx. %1-2
Wet Abrasion	:	Good
Dry Abrasion	:	Good
Standard	:	-
Length	:	50-60-90-120 ft

Other Colours on Request

DIA (mm)	Weight (kg/ 100m)	Min. B.Load (kgf) Unspliced	Min. B.Load (kgf) Spliced	DIA (inch)	Weight (lbs/ 100ft)	Min. B.Load (lbs) Unspliced	Min. B.Load (lbs) Spliced
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44	121,00	17.600	15.900	1-3/4"	81,30	38.720	34.980

Spliced Break Load (All tests are in Accordance with ISO 2307)







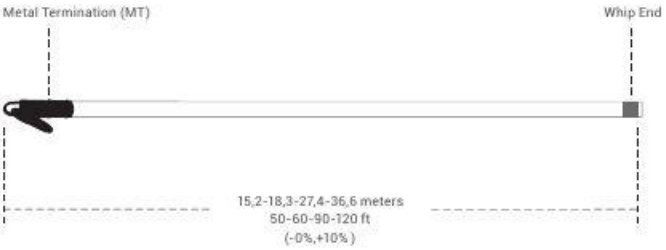
LUPES® FAST-MT

APPLICATIONS

Personnel Insertion

BENEFITS / FEATURES

Good Breaking Load
Minimal Slippage
Soft Touch
Durable
Easy To Splice
Does Not Kink



Lupes® Fast - MT **exclusively designed for quick deployment from helicopter. Metal termination minimum strength 4.100 kgf (9.000 lbs).**



SPECIFICATIONS

Material	:	100% Spun Polyester Fiber
Type	:	L
Specific Gravity	:	~ 1,38 kg/dm³
Construction	:	8 Strand Braided
UV Resistance	:	Excellent
Chemical Resistance	:	Good
Melting Point	:	256°C
Critical Temperature	:	170°C
Elongation at Break	:	Max. %59
Fiber Water Absorption	:	Approx. %1-2
Wet Abrasion	:	Good
Dry Abrasion	:	Good
Standard	:	-
Length	:	50-60-90-120 ft

Other Colours on Request

DIA (mm)	Weight (kg/ 100m)	Min. B.Load (kgf) Unspliced	Min. B.Load (kgf) Spliced	DIA (inch)	Weight (lbs/ 100ft)	Min. B.Load (lbs) Unspliced	Min. B.Load (lbs) Spliced
32	68,00	9.300	8.400	1-5/16"	45,70	20.460	18.480
40	100,00	14.300	12.900	1-5/8"	67,20	31.460	28.380
44	121,00	17.600	15.900	1-3/4"	81,30	38.720	34.980

Spliced Break Load (All tests are in Accordance with ISO 2307)

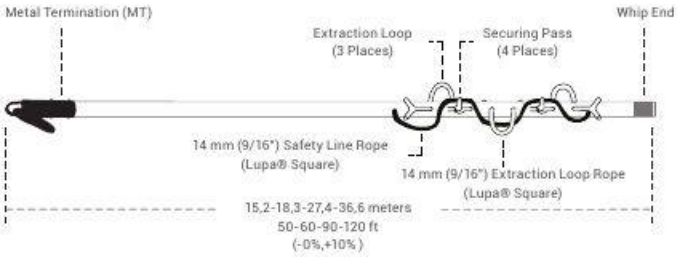
LUPES® FAST-MT/F.R.I.E.S

APPLICATIONS

Personnel Insertion and Extraction

BENEFITS / FEATURES

Good Breaking Load
Minimal Slippage
Soft Touch
Durable
Easy To Splice
Does Not Kink



Lupes® Fast - MT / F.R.I.E.S **used for transportation & evacuation personnel. Metal termination minimum strength 4.100 kgf (9.000 lbs).**



SPECIFICATIONS

Material	:	100% Spun Polyester Fiber
Type	:	L
Specific Gravity	:	~ 1,38 kg/dm³
Construction	:	8 Strand Braided
UV Resistance	:	Excellent
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Melting Point	:	256°C
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Elongation at Break	:	Max. %59
Fiber Water Absorption	:	Approx. %1-2
Wet Abrasion	:	Good
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Standard	:	-
Length	:	50-60-90-120 ft

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40	100,00	14.300	12.900	1-5/8"	67,20	31.460	28.380
44	121,00	17.600	15.900	1-3/4"	81,30	38.720	34.980

Spliced Break Load (All tests are in Accordance with ISO 2307)











LUPES® FAST-DKT ▶ INSERTION / EXTRACTION

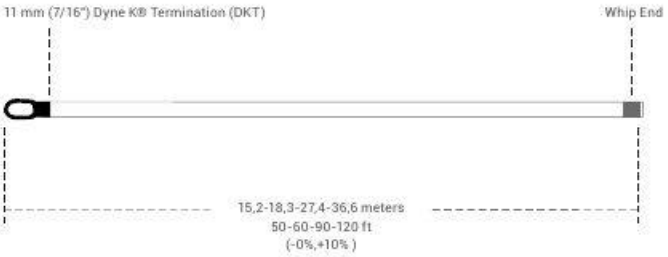
LUPES® FAST-DKT

APPLICATIONS

Personnel Insertion

BENEFITS / FEATURES

Good Breaking Load
Minimal Slippage
Soft Touch
Durable
Easy To Splice
Does Not Kink



Lupes® Fast - DKT **exclusively designed for quick deployment from helicopter. Dyne K® termination minimum strength 6.000 kgf (13.250 lbs).**



SPECIFICATIONS

Material	:	100% Spun Polyester Fiber
Type	:	L
Specific Gravity	:	~ 1,38 kg/dm3
Construction	:	8 Strand Plaited
UV Resistance	:	Excellent
Chemical Resistance	:	Good
Melting Point	:	256°C
Critical Temperature	:	170°C
Elongation at Break	:	Max. %59
Fiber Water Absorption	:	Approx. %1-2
Wet Abrasion	:	Good
Dry Abrasion	:	Good
Standard	:	-
Length	:	50-60-90-120 ft

Other Colours on Request

DIA (mm)	Weight (kg/ 100m)	Min. B.Load (kgf) Unspliced	Min. B.Load (kgf) Spliced	DIA (inch)	Weight (lbs/ 100ft)	Min. B.Load (lbs) Unspliced	Min. B.Load (lbs) Spliced
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40	100,00	14.300	12.900	1-5/8"	67,20	31.460	28.380
44	121,00	17.600	15.900	1-3/4"	81,30	38.720	34.980

Spliced Break Load (All tests are in Accordance with ISO 2307)

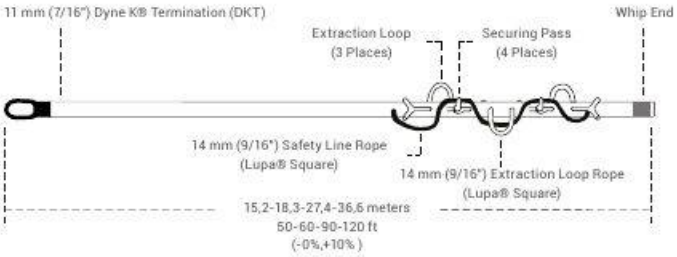
LUPES® FAST-DKT/F.R.I.E.S

APPLICATIONS

Personnel Insertion and Extraction

BENEFITS / FEATURES

Good Breaking Load
Minimal Slippage
Soft Touch
Durable
Easy To Splice
Does Not Kink



Lupes® Fast - DKT with F.R.I.E.S **used for transportation & evacuation personnel. Dyne K® termination minimum strength 6.000 kgf (13.250 lbs).**



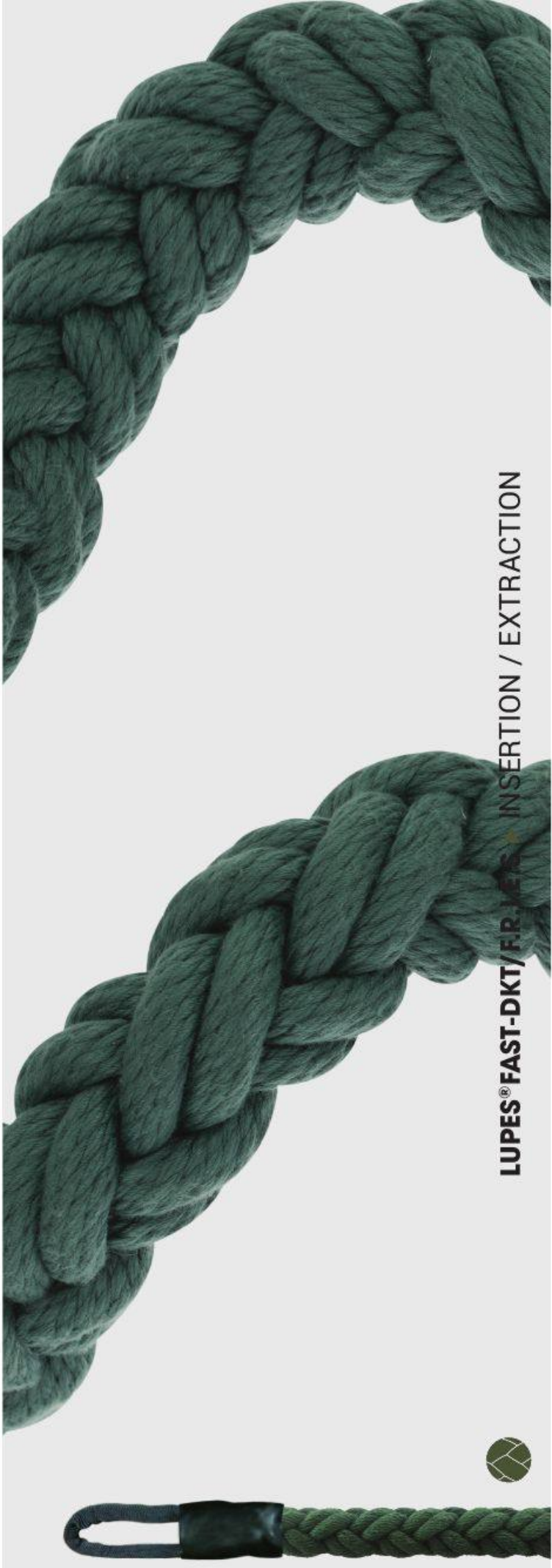
SPECIFICATIONS

Material	:	100% Spun Polyester Fiber
Type	:	L
Specific Gravity	:	~ 1,38 kg/dm3
Construction	:	8 Strand Braided
UV Resistance	:	Excellent
Chemical Resistance	:	Good
Melting Point	:	256°C
Critical Temperature	:	170°C
Elongation at Break	:	Max. %59
Fiber Water Absorption	:	Approx. %1-2
Wet Abrasion	:	Good
Dry Abrasion	:	Good
Standard	:	-
Length	:	50-60-90-120 ft

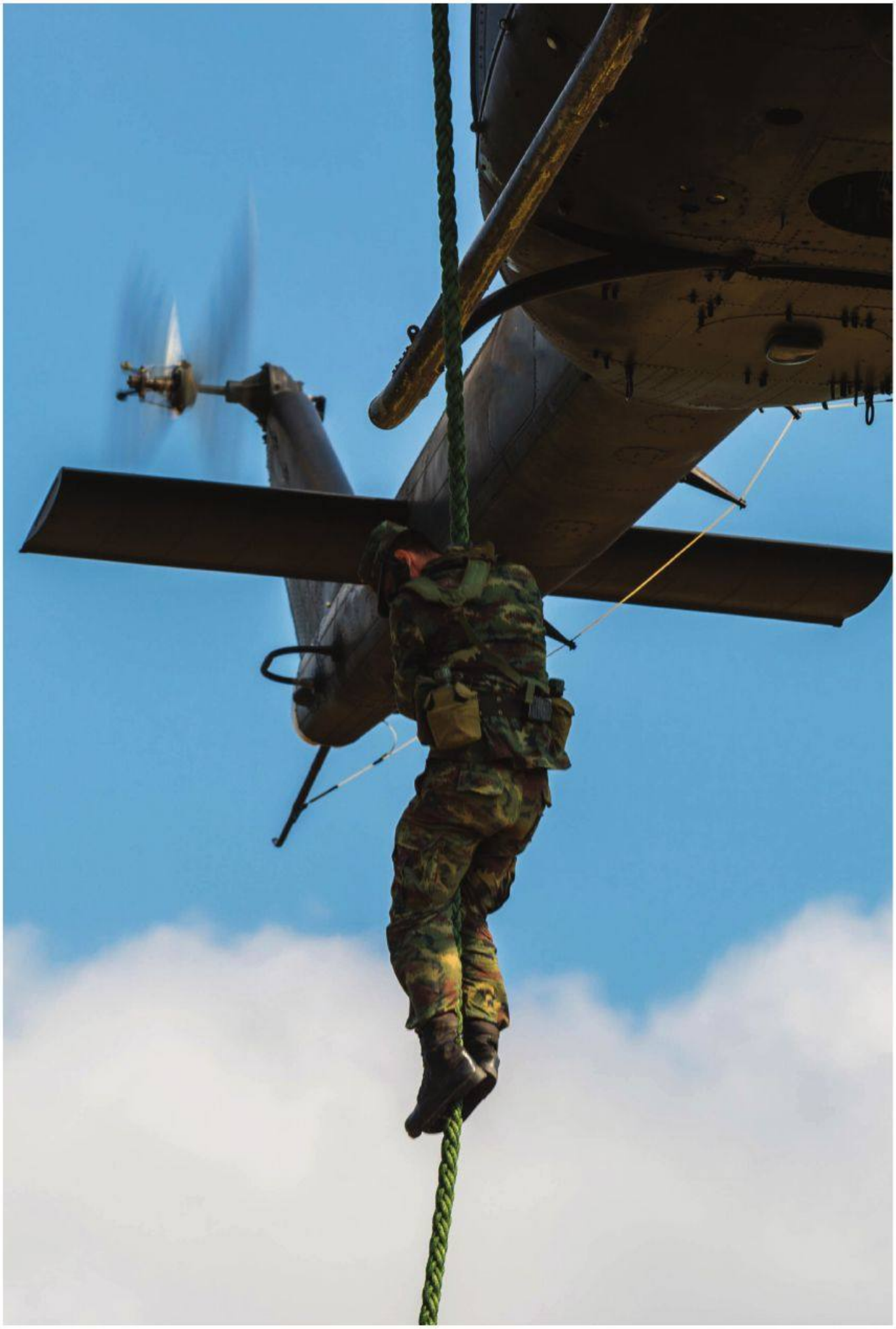
Other Colours on Request

DIA (mm)	Weight (kg/ 100m)	Min. B.Load (kgf) Unspliced	Min. B.Load (kgf) Spliced	DIA (inch)	Weight (lbs/ 100ft)	Min. B.Load (lbs) Unspliced	Min. B.Load (lbs) Spliced
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44	121,00	17.600	15.900	1-3/4"	81,30	38.720	34.980

Spliced Break Load (All tests are in Accordance with ISO 2307)



LUPES® FAST-DKT/F.R.I.E.S • INSERTION / EXTRACTION



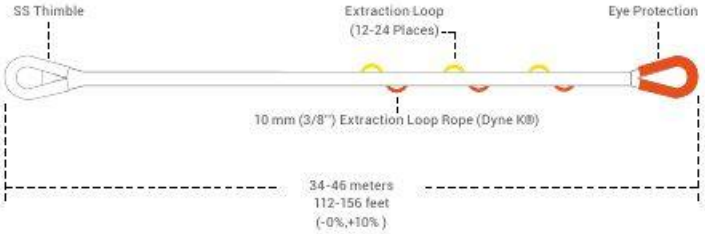
DYNE K® SPIE

APPLICATIONS

Rapid Deployment of Special Forces
Personnel Insertion and Extraction

BENEFITS / FEATURES

Superior Abrasion Resistance
Excellent Breaking Load (SK99)
Buoyant
Durable
Very Low Stretch
Lightweight
Easy to Splice
Does not Kink



The S.P.I.E Insertion & Extraction Systems of KAYA ROPES has been designed to provide efficient and safe procedures for inserting and evacuating personnel. This special line comes with 6 to 12 D-rings for attachment of personnel. The S.P.I.E Fast Rope is made of extremely strong and floatable Dyneema® SK78 fiber and has high strength anchorage suspension points to handle the resistance of extraction missions.

SPECIFICATIONS

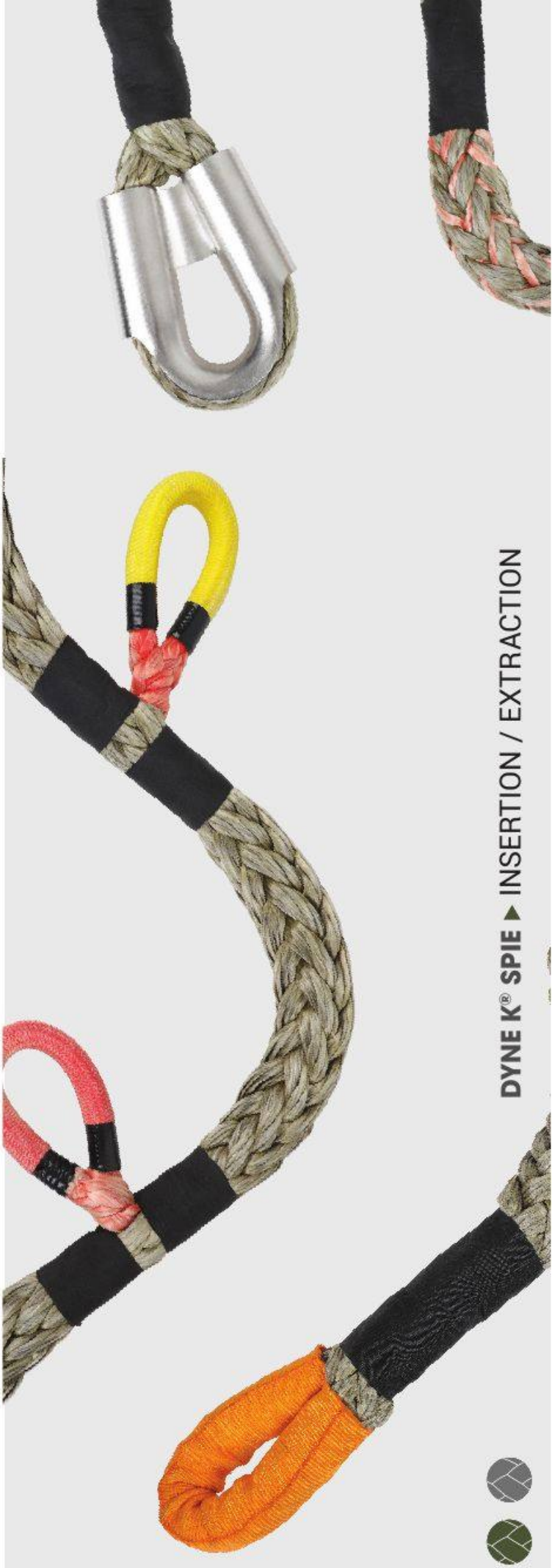
Material	:	Coated Dyneema® SK 78/99
Specific Gravity	:	0,97 kg/dm³
Construction	:	12 Strand Braided
UV Resistance	:	Excellent
Chemical Resistance	:	Excellent
Melting Point	:	147°C
Critical Temperature	:	65°C
Working Stretch	:	<1%
Fiber Water Absorption	:	None
Wet Abrasion	:	Excellent
Dry Abrasion	:	Excellent
Standard	:	EN ISO 10325
Length	:	112-156 feet

Other Colours & Larger Diameters Upon Request

DIA (mm)	Weight (kg/ 100m)	B.Load (kgf) SK78	B.Load (kgf) SK99	DIA (inch)	Weight (lbs/ 100ft)	B.Load (lbs) SK78	B.Load (lbs) SK99
20	23,30	38.760	45.779	13/16"	15,66	85.272	100.715

*Unspliced Break Load (All Tests are in Accordance with ISO 2307)

PU COATING | HEAT TREATMENT | WEH Dyneema®





DYNE K®

APPLICATIONS

Towing Line
Rapid Deployment of Special Forces
Personnel Insertion and Extraction

BENEFITS / FEATURES

Superior Abrasion Resistance
Excellent Breaking Load (SK99)
Buoyant
Durable
Very Low Stretch
Lightweight
Easy to Splice
Does not Kink

SPECIFICATIONS

Material	:	Coated: Dyneema® SK 78/99 Fiber
Specific Gravity	:	0,97 kg/dm^3
Construction	:	12 Strand Braided
UV Resistance	:	Excellent
Chemical Resistance	:	Excellent
Melting Point	:	147°C
Critical Temperature	:	65°C
Working Stretch	:	<1%
Fiber Water Absorption	:	None
Wet Abrasion	:	Excellent
Dry Abrasion	:	Excellent
Standard	:	EN ISO 10325
Length	:	100-200 m Plastic/Wooden Spool or Coil

Other Colours & Larger Diameters Upon Request

DIA (mm)	Weight (kg/ 100m)	B.Load (kgf) SK78	B.Load (kgf) SK99	DIA (inch)	Weight (lbs/ 100ft)	B.Load (lbs) SK78	B.Load (lbs) SK99
2	0,25	450	531	3/32"	0,17	990	1.169
3	0,50	950	1.122	1/8"	0,34	2.090	2.468
4	0,95	1.700	2.008	5/32"	0,64	3.740	4.417
5	1,50	2.700	3.189	3/16"	1,01	5.940	7.016
6	2,30	4.080	4.819	1/4"	1,55	8.976	10.602
8	4,00	7.040	8.315	5/16"	2,69	15.488	18.293
10	6,10	10.750	12.697	13/32"	4,10	23.650	27.933
12	8,70	15.300	18.071	1/2"	5,85	33.660	39.756
14	11,70	20.400	24.094	9/16"	7,86	44.880	53.008
16	15,20	26.010	30.720	5/8"	10,21	57.222	67.585
18	19,00	32.130	37.949	3/4"	12,77	70.686	83.487
20	23,30	38.760	45.779	13/16"	15,66	85.272	100.715
22	28,00	45.900	54.212	7/8"	18,82	100.980	119.267
24	33,10	53.040	62.646	1"	22,24	116.688	137.820
26	38,60	61.200	72.283	1-1/16"	25,94	134.640	159.023
28	44,50	69.870	82.523	1-1/8"	29,90	153.714	181.552
30	50,80	79.050	93.366	1-1/4"	34,14	173.910	205.405
32	57,50	88.230	104.208	1-5/16"	38,64	194.106	229.259
34	64,60	98.430	116.256	1 3/8"	43,41	216.546	255.762
36	72,20	109.140	128.905	1-1/2"	48,52	240.108	283.592
38	80,10	119.850	141.555	1-9/16"	53,83	263.670	311.421
40	88,40	131.070	154.807	1-5/8"	59,40	288.354	340.575

*Unspliced Break Load (All Tests are in Accordance with ISO 2307)



PU COATING | HEAT TREATMENT | with Dyneema®

DYNE K® EXTREME

APPLICATIONS

Towing Line
Rapid Deployment of Special Forces
Personnel Insertion and Extraction

BENEFITS / FEATURES

Superior Abrasion Resistance
Superior Breaking Load (SK99)
Buoyant
Durable
Extremely Low Stretch
Lightweight
Easy to Splice
Does not Kink

SPECIFICATIONS

Material	:	Coated: Dyneema® SK 78/99 Fiber
Specific Gravity	:	0,97 kg/dm³
Construction	:	12 Strand Braided
UV Resistance	:	Excellent
Chemical Resistance	:	Excellent
Melting Point	:	147°C
Critical Temperature	:	65°C
Working Stretch	:	<1%
Fiber Water Absorption	:	None
Wet Abrasion	:	Excellent
Dry Abrasion	:	Excellent
Standard	:	EN ISO 10325
Length	:	100-200 m Plastic/Wooden Spool or Coil

Other Colours & Larger Diameters Upon Request

DIA (mm)	Weight (kg/ 100m)	B.Load (kgf) SK78	B.Load (kgf) SK99	DIA (inch)	Weight (lbs/ 100ft)	B.Load (lbs) SK78	B.Load (lbs) SK99
2	0,25	490	579	3/32"	0,17	1.078	1.273
3	0,50	1.030	1.217	1/8"	0,34	2.266	2.676
4	0,92	1.830	2.161	5/32"	0,62	4.026	4.755
5	1,50	2.910	3.437	3/16"	1,01	6.402	7.561
6	2,23	4.390	5.185	1/4"	1,50	9.658	11.407
8	3,90	7.570	8.941	5/16"	2,62	16.654	19.670
10	6,00	11.560	13.654	13/32"	4,03	25.432	30.038
12	8,50	16.450	19.429	1/2"	5,71	36.190	42.744
14	11,40	21.930	25.902	9/16"	7,66	48.246	56.983
16	14,80	27.960	33.540	5/8"	9,95	61.512	72.678
18	18,50	34.540	40.795	3/4"	12,43	75.988	89.749
20	22,70	41.670	49.216	13/16"	15,25	91.674	108.276
22	27,20	49.350	58.287	7/8"	18,28	108.570	128.232
24	32,20	57.020	67.346	1"	21,64	125.444	148.162
26	37,50	65.790	77.705	1-1/16"	25,20	144.738	170.950
28	43,30	75.120	88.724	1-1/8"	29,10	165.264	195.193
30	49,40	84.980	100.370	1-1/4"	33,20	186.956	220.814
32	55,90	94.850	112.027	1-5/16"	37,56	208.670	246.460
34	62,80	105.820	124.984	1 3/8"	42,20	232.804	274.965
36	70,10	117.330	138.578	1-1/2"	47,11	258.126	304.873
38	77,80	128.840	152.173	1-9/16"	52,28	283.448	334.780
40	85,90	140.910	166.429	1-5/8"	57,72	310.002	366.143

*Unspliced Break Load (All Tests are in Accordance with ISO 2307)

PU COATING HEAT TREATMENT WITH Dyneema®



DYNE K® EXTREME ▸ INSERTION / EXTRACTION





FORCE K® MAX ▲ INSERTION / EXTRACTION

FORCE K® MAX

APPLICATIONS

Towing Line
Rapid Deployment of Special Forces
Personnel Insertion and Extraction

BENEFITS / FEATURES

Superior Abrasion Resistance
Excellent Breaking Load
Buoyant
Durable
Very Low Stretch
Lightweight
Easy to Splice
Does not Kink

SPECIFICATIONS

Material	:	Coated :UHMWPE Fiber
Specific Gravity	:	0,97 kg/dm^3
Construction	:	12 Strand Braided
UV Resistance	:	Excellent
Chemical Resistance	:	Excellent
Melting Point	:	147°C
Critical Temperature	:	65°C
Working Stretch	:	<1%
Fiber Water Absorption	:	None
Wet Abrasion	:	Excellent
Dry Abrasion	:	Excellent
Standard	:	EN ISO 10325
Length	:	Upon Request

Other Colours & Larger Diameters Upon Request

DIA (mm)	Weight (kg/ 100m)	Min. B.load (kgf) Unspliced	Min. B.load (kgf) Spliced	DIA (inch)	Weight (lbs/ 100ft)	Min. B.load (lbs) Unspliced	Min. B.load (lbs) Spliced
2	0,25	450	405	3/32"	0,17	990	891
3	0,50	950	855	1/8"	0,34	2.090	1.881
4	0,95	1.700	1.530	5/32"	0,64	3.740	3.366
5	1,50	2.700	2.430	3/16"	1,01	5.940	5.346
6	2,30	4.080	3.675	1/4"	1,55	8.976	8.085
8	4,00	7.040	6.330	5/16"	2,69	15.488	13.926
10	6,10	10.750	9.700	13/32"	4,10	23.650	21.340
12	8,70	15.300	13.770	1/2"	5,85	33.660	30.294
14	11,70	20.400	18.360	9/16"	7,86	44.880	40.392
16	15,20	26.010	23.645	5/8"	10,21	57.222	52.020
18	19,00	32.130	29.065	3/4"	12,77	70.686	63.943
20	23,30	38.760	34.675	13/16"	15,66	85.272	76.285
22	28,00	45.900	41.300	7/8"	18,82	100.980	90.860
24	33,10	53.040	47.930	1"	22,24	116.688	105.446
26	38,60	61.200	55.065	1-1/16"	25,94	134.640	121.143
28	44,50	69.870	62.715	1-1/8"	29,90	153.714	137.973
30	50,80	79.050	71.385	1-1/4"	34,14	173.910	157.047
32	57,50	88.230	79.540	1-5/16"	38,64	194.106	174.988
34	64,60	98.430	88.720	1 3/8"	43,41	216.546	195.184
36	72,20	109.140	98.405	1-1/2"	48,52	240.108	216.491
38	80,10	119.850	108.090	1-9/16"	53,83	263.670	237.798
40	88,40	131.070	117.780	1-5/8"	59,40	288.354	259.116

*Unspliced Break Load (All Tests are in Accordance with ISO 2307)

PU COATING | HEAT TREATMENT

FORCE K® MAX EXTREME

APPLICATIONS

Towing Line
Rapid Deployment of Special Forces
Personnel Insertion and Extraction

BENEFITS / FEATURES

Superior Abrasion Resistance
Superior Breaking Load
Buoyant
Durable
Extremely Low Stretch
Lightweight
Easy to Splice
Does not Kink

SPECIFICATIONS

Material	:	Coated :UHMWPE Fiber
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Construction	:	12 Strand Braided
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Chemical Resistance	:	Excellent
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Critical Temperature	:	65°C
Working Stretch	:	<1%
Fiber Water Absorption	:	None
Wet Abrasion	:	Excellent
Dry Abrasion	:	Excellent
Standard	:	EN ISO 10325
Length	:	Upon Request

Other Colours & Larger Diameters Upon Request

DIA (mm)	Weight (kg/ 100m)	Min. B.load (kgf) Unspliced	Min. B.load (kgf) Spliced	DIA (inch)	Weight (lbs/ 100ft)	Min. B.load (lbs) Unspliced	Min. B.load (lbs) Spliced
2	0,25	490	441	3/32"	0,17	1.078	970
3	0,50	1.030	927	1/8"	0,34	2.266	2.039
4	0,92	1.830	1.647	5/32"	0,62	4.026	3.623
5	1,50	2.910	2.619	3/16"	1,01	6.402	5.762
6	2,23	4.390	3.951	1/4"	1,50	9.658	8.692
8	3,90	7.570	6.813	5/16"	2,62	16.654	14.989
10	6,00	11.560	10.404	13/32"	4,03	25.432	22.889
12	8,50	16.450	14.805	1/2"	5,71	36.190	32.571
14	11,40	21.930	19.737	9/16"	7,66	48.246	43.421
16	14,80	27.960	25.165	5/8"	9,95	61.512	55.362
18	18,50	34.540	31.086	3/4"	12,43	75.988	68.389
20	22,70	41.670	37.500	13/16"	15,25	91.674	82.501
22	27,20	49.350	44.408	7/8"	18,28	108.570	97.698
24	32,20	57.020	51.316	1"	21,64	125.444	112.896
26	37,50	65.790	59.211	1-1/16"	25,20	144.738	130.264
28	43,30	75.120	67.599	1-1/8"	29,10	165.264	148.718
30	49,40	84.980	76.481	1-1/4"	33,20	186.956	168.258
32	55,90	94.850	85.363	1-5/16"	37,56	208.670	187.798
34	62,80	105.820	95.231	1 3/8"	42,20	232.804	209.508
36	70,10	117.330	105.593	1-1/2"	47,11	258.126	232.304
38	77,80	128.840	115.955	1-9/16"	52,28	283.448	255.101
40	85,90	140.910	126.810	1-5/8"	57,72	310.002	278.982

*Unspliced Break Load (All Tests are in Accordance with ISO 2307)

PU COATING HEAT TREATMENT



STANDARDS OF ROPES

EN ISO 9554	Fibre Ropes - General Specifications
EN ISO 1968	Fibre Ropes and Cordage - Vocabulary
EN ISO 2307	Fibre Ropes - Determination of Certain Physical and Mechanical Properties
EN ISO 1140	Fibre Ropes - Polyamide - 3, - 4 and - 8 Strand Ropes
EN ISO 1141	Fibre Ropes - Polyester - 3, - 4 and - 8 Strand Ropes
EN ISO 1346	Fiber Ropes - Polypropylene - 3, - 4 and - 8 Strand Ropes
EN ISO 1181	Fibre Ropes - Manila and Sisal - 3,- 4 and - 8 Strand Ropes
ISO 10547	Polyester Fibre Ropes - Double Braid Construction
ISO 10554	Polyamide Fibre Ropes - Double Braid Construction
ISO 10572	Mixed Polyolef in Fibre Ropes
ISO 10325	Fibres Ropes - High Modulus Polyethylene - 8 Strand Braided Ropes, 12 Strand Braided Ropes and Covered Ropes
ISO 10556	Fibres Ropes of Polyester/Polyolef in Dual Fibres
EN 1891	Personel Protective Equipment for The Prevention of Falls From A Height - Low Stretch Kernmantel Ropes
EN 892	Mountaineering Equipment - Dynamic Mountaineering Ropes - Safety Requirements and Test Methods
EN 564	Mountaineering Equipment - Accessory Cord - Safety Requirements and Test Methods

STANDARDS OF ROPES

MIL-DTL 24050E	Polyamide Fibre Ropes - Double Braid Construction
MIL-F-44422	Fibre Rope Assembly, Insertion/Extraction

STANDARDS OF SLINGS

EN 1492-1+A1	Textile Slings - Safety - Part 1: Flat Woven Webbing Slings, Made of Man - Made Fibers for General Purpose Use
EN 1492-2+A1	Textile Slings - Safety - Part 2: Roundslings, Made of Man - Made Fibers for General Purpose Use

QUALITY - TEST

Kaya Ropes manufactures all kinds of ropes with technical specifications that are suitable for all kind of conditions & ropes made for a specific field with international quality certifications also offering a wide range of construction type and raw materials for every field where the safety of human life and property is of prime concern.

For certain type of products, Kaya Ropes has the type approval and inspection certificates from Turk Loydu. Additionally, Kaya Ropes offers inspection certificates from DNV-GL and Bureau Veritas upon special request from their clients.







AUGUST HERZOG
Maschinenfabrik Gmbh & Co.Kg
AM Alexanderhaus 160 26127
Oldenburg Germany
Phone: +49 (0)441 3008 0
Fax: +49 (0)441 3008 100
E-mail: info@herzog-online.com
www.herzog-online.com

GALAN TEXTILE MACHINERY S.L.
Francesc Oller, 91 E-08225
Terrassa (Barcelona) Spain
Phone: +34 93 733 65 50
Fax: +34 93 788 40 40
E-mail: galan@galan.es
www.galan.es

TWISTECHNOLOGY
Ctra. de Rubi, km 22. E-08228
Terrassa (Barcelona) Spain
Phone: +34 937 894 100
Fax: +34 937 894 355
E-mail: info@twistechnology.com
www.twistechnology.com

ROBCO ENGINEERING A/S
Kjeldgaardsvej 6
9300 Saeby Denmark
Phone: +45 98 46 40 00
Fax: +45 98 46 18 00
E-mail: info@robco-eng.com
www.robco-eng.com

SIMA GROUP
Via Chiesaccia, 2 40056
Crespellano (BO) Italy
Phone: +39 0516505511
Fax: +39 051739588
E-mail: simagroup@simagroup.it
www.simagroup.it

ZWICK GMBH & CO. KG
August-Nagel-Str. 11 D-89079
Ulm Germany
Phone: +49 (0)7305 10 0
Fax: +49 (0)7305 10 200
E-mail: info@zwick.de
www.zwick.de

AVIENT PROTECTIVE MATERIALS B.V.
Avient Center Court, Brightlands Chemelot
Campus, Urnonderbaan 22, 6167 RD Geleen
Geleen, Netherlands
Phone: +31 46 750 6590
www.avient.com

TEIJIN ARAMID B.V.
Velperweg 76 P.O. Box 5153
6802 ED Arnhem The Netherlands
Phone: +31 0 88 26 89 159
Fax: +31 0 88 26 89 179
E-mail: ropes_cables@teijinaramid.com
www.teijinaramid.com

NEXIS FIBERS AG
Gerliswilstrasse 17 6021
Emmenbrücke Switzerland
Phone: +41 (0)41 267 80 53
Fax: +41 (0)41 267 92 16
www.nexisfibers.com

I-COATS N.V.
I-Coats N.V. K. Mercierlei 29
2600 Berchem Belgium
Phone: +32 3 281 73 03
Fax: +32 3 281 73 04
E-mail: kvg@i-coats.be
www.i-coats.be

KAYA HALAT AŞ

Yönetim ve Üretim Merkezi
Management & Production Center

Gebze Organize Sanayi Bölgesi,
1000. Sokak No: 1015
Çayırova, Kocaeli, Turkey
kayagrubu.com.tr

Santral/Central
T: +90 262 677 19 19 pbx
F: +90 262 677 19 10

KAYA ROPES

Gebze Organize Sanayi Bölgesi,
1000. Sokak No: 1015
Çayırova, Kocaeli, Turkey
T: +90 262 677 19 03 pbx
F: +90 262 677 19 01
info@kayaropes.com
kayaropes.com

KAYA ROPES USA
KAYA USA LLC
6453 West Rogers Circle C6-C7,
Boca Raton, FL 33487, USA
United States Of America
T: +1 561-303-5763
info@kayausa.us
kayaropes.com/en-US/

/KayaRopes
/in/kayaropes
/KayaRopes
/KayaRopes